

Work Order ID 59062

Tuesday, May 25, 2010 2:37:03 PM



Page 1

Item ID: D412-760-211

Accept



Setup Start



Revision ID:

Item Name: Baggage Compartment Protector

Stop



Start Date: 5/25/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 5/31/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-760	D

100 0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-760-211
CHG 001

110 Pick Kit 0.00



Packaging

Packaging

Memo

0.00

120 QC4- 100% Inspect kits for completeness 0.00



QC

Quality Control

Memo

0.00

10-6-8 SD (20)

[Signature]
E.D
1006-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-211

Location:

PPP rev: *Draft**10-6-85* *(Signature)*

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/06/08 *(Signature)**mf*
10-6-08

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Picklist Print

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Page 1

Work Order ID: 59062

Parent Item: D412-760-211

Parent Item Name: Baggage Compartment Protector

Comments:

Start Date: 5/25/2010

Required Date: 5/31/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

80-004-2-6

Purchased

No

Each

34.0000

36

72

Insert

1-k. + missing 3

2nd kit no inserts.

See attached eagle email.

They have in their stock

Location

Loc Qty

Loc Code

ST377

1

111506

1

ST379

33

114728

33

D3628-1

Manufactured

No

110

Each

310.0000

36

72

Cupped Washer

Location

Loc Qty

Loc Code

ST075

310

55384

310

D3876-1

Manufactured

No

110

Each

4.0000

1

2

Protector - RH Fwd Wall

Location

Loc Qty

Loc Code

PAKG

4

58626

4

D3876-3

Manufactured

No

110

Each

4.0000

1

2

Protector - Fwd Wall

Location

Loc Qty

Loc Code

PAKG

4

58629

4

10-6-08

10-6-8

10-6-8

10-6-8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 59062

Parent Item: D412-760-211

Parent Item Name: Baggage Compartment Protector





Comments:

Start Date: 5/25/2010

Required Date: 5/31/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3876-5  Protector - LH Wall		Manufactured	No			110	Each	4.0000	1/2	2			
<div> <div>Location</div> <div>PAKG</div> <div>58630</div> </div> <div> <div>Loc Qty</div> <div>4</div> <div>4</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D3876-7  Protector - Aft Wall		Manufactured	No			110	Each	5.0000	1/2	2			
<div> <div>Location</div> <div>ST142</div> <div>48480</div> <div>58632</div> </div> <div> <div>Loc Qty</div> <div>5</div> <div>1</div> <div>4</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3876-11  Protector - Floor		Manufactured	No			110	Each	4.0000	1/2	2			
<div> <div>Location</div> <div>PKG</div> <div>58627</div> </div> <div> <div>Loc Qty</div> <div>4</div> <div>4</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D3876-9  Protector - RH Aft Wall		Manufactured	No			110	Each	4.0000	1/2	2			
<div> <div>Location</div> <div>PAKG</div> <div>58633</div> </div> <div> <div>Loc Qty</div> <div>4</div> <div>4</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

B59059 10-6-85

B59060 10-6-85

B59057 10-6-85

B59061 10-6-85

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 59062



Parent Item: D412-760-211



Parent Item Name: Baggage Compartment Protector

Start Date: 5/25/2010

Required Date: 5/31/2010

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3876-13 		Manufactured	No			110	Each	4.0000	1	2			
Protector - Door													

Location Loc Qty Loc Code

PAKG 4
58628 4

D3952-1 		Manufactured	No			110	Each	15.0000	1	2			
Placard													

Location Loc Qty Loc Code

ST099 15
50206 15

MS27039-1-04 		Purchased	No			110	Each	138.0000	36	72			
Inventory													

Location Loc Qty Loc Code

ST291 138
112082 41
114716 97

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02

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• NOTE: Date & initial all entries

Melanie Fauteux

From: Mark Miele [mmiele@eaglecopters.com]
Sent: Tuesday, June 08, 2010 3:56 PM
To: mfauteux@dartaero.com
Cc: 'Craig Swayne'
Subject: inserts

Hi Mel,

Please send the BAGGAGE COMPARTMENT PROTECTOR KIT p/n D412-760-211(PO 10-001756) without inserts p/n 80-004-2-6
(As per Craig Swayne)

Regards,

Mark Miele, Purchasing

Eagle Copters Maintenance Ltd.

823 McTavish Road NE, Calgary, Ab, Canada T2E 7G9

Toll: Free 1-800-564-6469

Phone 1-403 250-7370

Fax: 1-403-250-7110

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